

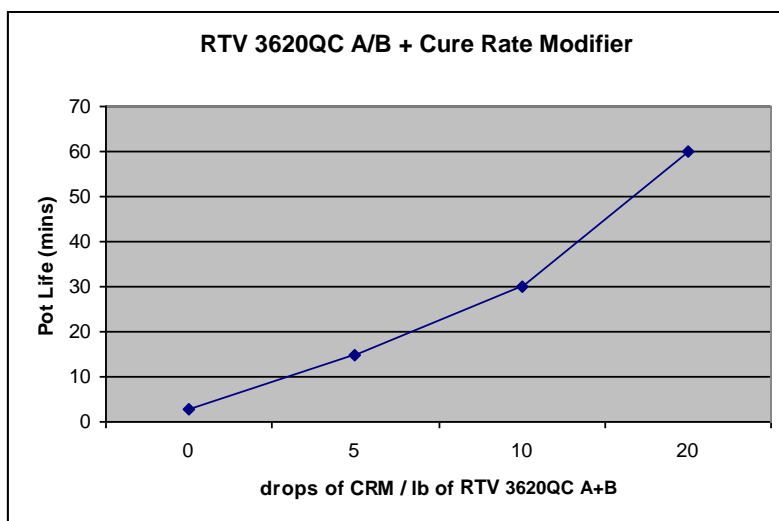
How to Modify the Cure Rate of BLUESIL™ RTV 3620QC

Modulate / elongate cure rate of BLUESIL™ RTV 3620QC with BLUESIL™ Cure Rate Retarder

- Can be added to the Part A or the mixed system
- Must be used in combination with Part A and Part B
- A little goes a long way (drops / lb) → start with lower levels to determine optimum level for your specific application
- No significant effect on rubber properties or library life

NOTE: Can be used with almost all Platinum cure silicone elastomers

- Each individual elastomer system may require different concentrations, testing is required to optimize the level of CRM for each product and application combination



How Much to Use?

RTV 3620QC		
<i>drops/lb</i>	<i>grams/lb</i>	<i>Gel Time</i>
0	0	3
5	0.2	15
10	0.4	30
15	0.65	60

Plastic Pipette with 2mm orifice

SAMCO Type 225

The data provided on this bulletin is given in good faith. The values are to be used as a guideline only, an evaluation by the end user should be completed to optimize the system.