

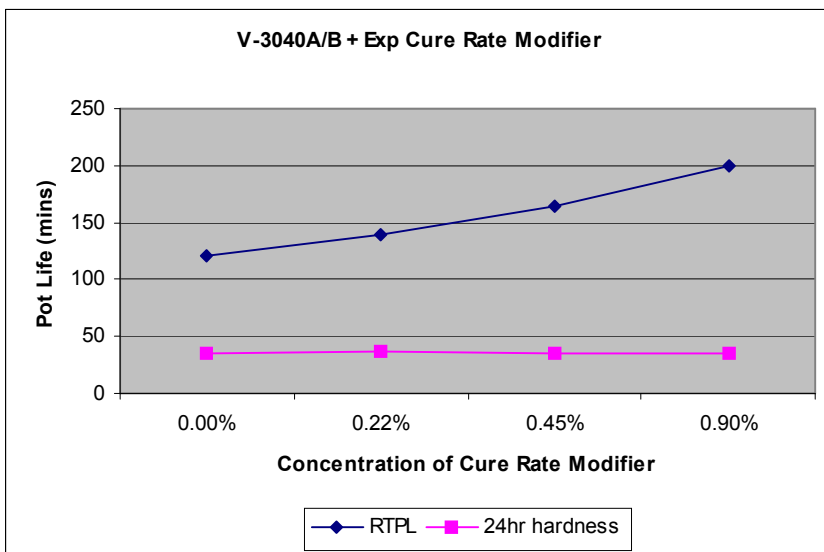
User's Guide for Polyaddition Cure Rate Modifier

Use to modulate / elongate cure rate of Platinum Cure Silicone Elastomers

- Can be added to the Part A or the mixed system
- Must be used in combination with Part A and Part B
- A little goes a long way (drops / lb) → start with lower levels to determine optimum level for your specific application
- No significant effect on rubber properties or library life

NOTE: Can be used with almost all Platinum cure silicone elastomers ~ results shown are for V-3040A/B + Cure Rate Modifier.

- Each individual elastomer system may require different concentrations, testing is required to optimize the level of CRM for each product and application combination



How Much to Use?

V-3040		
drops/lb	grams/lb	Gel Time
0	0	120
25	1	140
50	2	165
100	4.15	200

*Plastic Pipette with 2mm orifice
SAMCO Type 225*

The data provided on this bulletin is given in good faith. The values are to be used as a guideline only, an evaluation by the end user should be completed to optimize the system.